



Revision Number: 004.1

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE® SUPERFLEX® RED HIGH TEMP RTV Silicone Adhesive Sealant</b>	<b>IDH number:</b>	135507
<b>Product type:</b>	Silicone	<b>Item number:</b>	59630
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Region:</b>	United States
		<b>Contact information:</b>	Telephone: 860.571.5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Emergency telephone: 860.571.5100 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

<b>Physical state:</b>	paste	<b>HEALTH:</b>	2
<b>Color:</b>	red	<b>FLAMMABILITY:</b>	1
<b>Odor:</b>	Acetic acid	<b>PHYSICAL HAZARD:</b>	0
		<b>Personal Protection:</b>	See MSDS Section 8

**CAUTION:** PROLONGED OR REPEATED CONTACT WITH UNCURED SEALANT MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. REPEATED OR PROLONGED CONTACT MAY CAUSE ALLERGIC SKIN REACTION.

**Relevant routes of exposure:** Lungs, Skin, Eye contact

**Potential Health Effects**

**Inhalation:** Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

**Skin contact:** May cause skin irritation.

**Eye contact:** Vapors may irritate eyes. Contact with eyes will cause irritation.

**Ingestion:** Not expected to be harmful by ingestion.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Silicon dioxide	7631-86-9	5 - 10
Distillates (petroleum), hydrotreated middle	64742-46-7	5 - 10
Triacetoxymethylsilane	17689-77-9	1 - 5
Methylsilanetriyl triacetate	4253-34-3	1 - 5
Acetic acid	64-19-7	0.1 - 1

#### Non hazardous components

Silicone Resins 50-100 %

Acetic acid is liberated slowly upon contact with moisture.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If symptoms persist, seek medical advice.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water.
<b>Eye contact:</b>	If eye irritation persists, consult a specialist. Rinse thoroughly with plenty of water, also under the eyelids.
<b>Ingestion:</b>	If a person feels unwell or symptoms of skin irritation appear, consult a physician. Do not induce vomiting.
<b>Notes to physician:</b>	Treat symptomatically.

### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits - lower:</b>	4 % (acetic acid)
<b>Flammable/Explosive limits - upper:</b>	19.9 % (acetic acid)
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Silica mist. Formaldehyde. Acrid smoke and fumes.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Maintain good ventilation for large spills. Store in a partly filled, closed container until disposal. Spilled material will solidify. Scrape up as much material as possible.

### 7. HANDLING AND STORAGE

<b>Handling:</b>	Do not get in eyes. Do not wear contact lenses. Avoid contact with eyes, skin and clothing. Do not get on skin or clothing.
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**Storage:**

Keep container closed. Store in a dry area below 90° F.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon dioxide	6 mg/m <sup>3</sup> TWA	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA	None	3 mg/m <sup>3</sup> TWA Respirable fraction.
Distillates (petroleum), hydrotreated middle	5 mg/m <sup>3</sup> TWA Inhalable fraction.	5 mg/m <sup>3</sup> TWA Mist.	None	None
Triacetoxymethylsilane	None	None	None	None
Methylsilanetriyl triacetate	None	None	None	None
Acetic acid	10 ppm TWA 15 ppm STEL	10 ppm (25 mg/m <sup>3</sup> ) TWA	None	None

**Engineering controls:**

Use only with adequate ventilation.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s). No personal respiratory protective equipment normally required.

**Eye/face protection:**

Safety goggles or safety glasses with side shields.

**Skin protection:**

Chemical resistant, impermeable gloves.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Physical state:</b>	paste
<b>Color:</b>	red
<b>Odor:</b>	Acetic acid
<b>Odor threshold:</b>	Not available
<b>pH:</b>	Not available
<b>Vapor pressure:</b>	< 10 mm hg (68 °F (20°C))
<b>Boiling point/range:</b>	Not available
<b>Melting point/ range:</b>	Not available
<b>Specific gravity:</b>	1.01 at 20 °C (68°F)
<b>Vapor density:</b>	Heavier than air.
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	4 % (acetic acid)
<b>Flammable/Explosive limits - upper:</b>	19.9 % (acetic acid)
<b>Autoignition temperature:</b>	Not available
<b>Evaporation rate:</b>	Not available
<b>Solubility in water:</b>	Not soluble. Polymerizes in presence of water.
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	3.08 %; 32 g/l

**10. STABILITY AND REACTIVITY**

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Acetic acid is liberated slowly upon contact with moisture. Formaldehyde.
<b>Incompatible materials:</b>	Acids. Water Bases. Oxidizing agents.
<b>Conditions to avoid:</b>	Exposure to moisture. Prolonged heating at temperatures above 150 °C.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon dioxide	No	No	No
Distillates (petroleum), hydrotreated middle	No	No	No
Triacetoxymethylsilane	No	No	No
Methylsilanetriyl triacetate	No	No	No
Acetic acid	No	No	No

Hazardous components	Health Effects/Target Organs
Silicon dioxide	Nuisance dust
Distillates (petroleum), hydrotreated middle	Irritant
Triacetoxymethylsilane	No Target Organs
Methylsilanetriyl triacetate	Irritant, Allergen
Acetic acid	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney

## 12. ECOLOGICAL INFORMATION

**Ecological information:**

No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:**

Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

**Hazardous waste number:**

Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

**U.S. Department of Transportation Ground (49 CFR)**

Proper shipping name: Not regulated  
 Hazard class or division: None  
 Identification number: None  
 Packing group: None

**International Air Transportation (ICAO/IATA)**

Proper shipping name: Not regulated  
 Hazard class or division: None  
 Identification number: None  
 Packing group: None

**Water Transportation (IMO/IMDG)**

Proper shipping name: Not regulated  
 Hazard class or division: None  
 Identification number: None  
 Packing group: None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12(b) Export Notification:</b>	None above reporting de minimus
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimus
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health
<b>CERCLA/SARA 313:</b>	None above reporting de minimus
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
<b>WHMIS hazard class:</b>	D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: Not available

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